



Code: FC-102-FLUX
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WOLVERINE JOINING TECHNOLOGIES, LLC.

MATERIAL SAFETY DATA SHEET

Product: FC-102 FLUX

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Common Name : BRAZING FLUX
Chemical Name : CHEMICAL MIXTURE
Formula : CHEMICAL MIXTURE
Product CAS No.: CHEMICAL MIXTURE
Product Use : Welding/Brazing/Soldering

Supplier : WOLVERINE JOINING TECHNOLOGIES, LLC.
Address : 235 KILVERT STREET
City, St, Zip : WARWICK, RI 02886
Phone : 1-401-739-9550

FOR CHEMICAL EMERGENCY CALL CHEMTREC (24 HOURS):
1-800-424-9300 (US, Canada, Puerto Rico, Virgin Islands)
1-703-527-3887 (Outside Above Area)

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT	CAS NO.	% Wt.
POTASSIUM FLUOBORATE	14075-53-7	60-80
ACRYLIC RESIN	108-65-6	30-50

INGREDIENT NOTES

NOTE: The percentage by weight values reported for the ingredients in this product represent approximate formulation values.

NOTE: See Section 8 for Exposure Limits and Section 11 for Toxicological Information.

SECTION 3: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

White solid

Vanilla odor

Flash Point: Not Applicable

Prolonged or repeated exposure may cause liver and kidney damage. May cause eye, skin and respiratory tract irritation. Ingestion may cause irritation of the gastrointestinal tract. Ingestion of large amounts may cause abdominal pain, nausea, vomiting and diarrhea. Prolonged or repeated overexposure may cause dizziness, headache and sleepiness (central nervous system depression). Not a fire or explosion hazard. However, toxic emissions are possible in a fire situation.

ROUTES OF ENTRY

Eyes? YES Skin? YES Inhalation? YES Ingestion? YES

POTENTIAL HEALTH EFFECTS

EYE CONTACT may cause irritation and possible corneal injury.

SKIN CONTACT may cause irritation. Prolonged contact may cause dermatitis.

INHALATION of dust or fume may cause respiratory tract irritation. Absorption may cause systemic effects similar to those detailed under ingestion.

INGESTION may cause irritation of the gastrointestinal tract. Ingestion of large amounts may cause abdominal pain, nausea, vomiting and diarrhea. Absorption may cause central nervous system depression with symptoms of headache, drowsiness and weakness.

CARCINOGENICITY

NTP? NO IARC? NO OSHA? NO

CHRONIC HEALTH HAZARDS

Prolonged or repeated overexposure may cause kidney and liver damage.

Prolonged absorption of BORON COMPOUNDS may cause mild gastrointestinal irritation, loss of appetite, nausea and erythematous rash. Dryness of the skin and mucous membranes, loss of hair, conjunctivitis and kidney injury have also been observed. Reproductive effects have been observed in laboratory animals.

Refer to Potential Health Effects.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE

May adversely affect existing medical conditions, such as eye, skin, respiratory, liver, kidney and/or neurological ailments.

NOTE: See Section 8 for Exposure Limits, Section 11 for Toxicological Information and Section 12 for Ecological Information.

SECTION 4: FIRST AID MEASURES

EYE CONTACT: Immediately flush with plenty of water for at least 15 minutes. Hold eyelids open while flushing. If irritation persists, call a physician.

SKIN CONTACT: Immediately wash skin with soap and plenty of water. If irritation persists, call a physician.

INHALATION: Procedures normally not needed. If exposed to excessive levels of dust or fumes, remove to fresh air and seek medical attention.

INGESTION: If swallowed, "DO NOT INDUCE VOMITING", give 3-4 glasses of water. Do not give anything by mouth to an unconscious or convulsing person. Get immediate medical attention.

SECTION 5: FIRE-FIGHTING MEASURES

Flash Point: Not Applicable
Auto-Ignition: Not Applicable
LEL: Not Applicable
UEL: Not Applicable

NFPA HAZARD CLASSIFICATION

Health: 1 Flammable: 0 Reactivity: 0

HMIS HAZARD CLASSIFICATION

Health: 1* Flammable: 0 Reactivity: 0 Special: B

* Indicates the possibility of chronic health effects. See

Chronic Health Hazards in Section 3 for more information.

EXTINGUISHING MEDIA

Use water spray, dry chemical, alcohol foam, or carbon dioxide. Use water to keep fire-exposed containers cool.

SPECIAL FIRE FIGHTING PROCEDURES

Wear NIOSH/MSHA approved positive-pressure self-contained breathing apparatus and protective clothing as specified in 29 CFR 1910.156.

UNUSUAL FIRE AND EXPLOSION HAZARDS

Not a fire or explosion hazard. However, toxic emissions are possible in a fire situation.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Contain spillage and scoop up or vacuum. Avoid dusting. Notification of the National Response Center (800/424-8802) may be required. Refer to EPA, DOT and applicable state and local regulations for current response information.

It is recommended that each user establish a spill prevention, control and countermeasure plan (SPCC). Such plan should include procedures applicable to proper storage, control and clean-up of spills, including reuse or disposal as appropriate (see Section 13: Disposal Considerations).

****NOTE**** In the event of an accidental release of this material, the above procedures should be followed. Additionally, proper exposure controls and personal protection equipment should be used (see Section 8: Exposure Control/Personal Protection), and disposal of the material should be in accordance with Section 13: Disposal Considerations.

SECTION 7: HANDLING AND STORAGE

Wash thoroughly after handling.
Keep container closed.
Store in a cool, dry location away from incompatible materials.

Avoid contact with any dusts, mists or fumes resulting from the use of this product.

Use with adequate ventilation.

Do not eat, drink, or smoke in work area.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS
INGREDIENT

	PEL-OSHA	TLV-ACGIH
POTASSIUM FLUOBORATE CAS NO.: 14075-53-7	2.5 mg/m3 (as F)	2.5 mg/m3 (as F)
ACRYLIC RESIN CAS NO.: 108-65-6	None Established	None Established

NOTE: Both OSHA and the ACGIH list welding fumes as having an exposure limit of 5 mg/m³ (total particulate not otherwise classified). However, the ACGIH states that welding fumes must be tested frequently for individual components which are likely to be present to determine whether specific exposure limits are exceeded. Unless otherwise noted, all values are reported as 8-hour Time-Weighted Averages (TWAs) and total dust (particulates only). All ACGIH TLVs refer to the 1998 Standards. All OSHA PELs refer to 29 CFR Part 1910 Air Contaminants: Final Rule, January 19, 1989.

RESPIRATORY PROTECTION

If there is a potential to exceed the TLV, NIOSH/MSHA approved respiratory protection is required. For airborne levels up to 10 times the appropriate TLV's, an air purifying acid gas cartridge respirator would be suitable. If used in a manner that generates a mist, a dust/mist cartridge as well as the acid gas cartridge would be necessary. Above 10 times the TLV, an air supplied full facepiece respirator would be required. If respiratory protection is used, follow all the requirements for respirator programs set forth in the OSHA regulations (29 CFR 1910.139).

VENTILATION

General; local exhaust ventilation as necessary to control any air contaminants to within their PELs or TLVs during the use of this product.

PROTECTIVE EQUIPMENT

Safety glasses (with side shields).
Impervious gloves.
Body protection as necessary to prevent skin contact.
Refer to ANSI/ASC Z49.1-94 (Safety in Welding, Cutting and Allied Processes), published by the American Welding Society, for further information on the selection of personal protective equipment.

PERSONNEL SAMPLING PROCEDURE

For FLUORIDE COMPOUNDS: Refer to NIOSH Manual of Analytical Methods (NMAM), 4th Edition, Methods 7902, 7906.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance: White solid
Odor: Vanilla odor
Boiling Point: Not Applicable
Specific Gravity (H₂O=1): 2.5
Melting Point: 449 °C
Vapor Pressure (mm Hg): Not Applicable
Vapor Density (Air=1): Not Applicable
Evaporation Rate: Not Determined
% Solubility In Water: 70 % at 100°C
pH: 8.5 to 9.0 (1% Solution in water)

SECTION 10: STABILITY AND REACTIVITY

Stability: Generally considered stable.
Avoid: None expected.

INCOMPATIBILITY (Materials to Avoid)

Strong acids, alkali, oxidizers, combustibles.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS

Thermal decomposition may produce oxides of carbon, boron, fluorine and potassium.

Polymerization: Polymerization is not expected to occur.
Avoid: Not applicable.

SECTION 11: TOXICOLOGICAL INFORMATION

CHEMICAL NAME	% Wt.	LD50	LC50
POTASSIUM FLUOBORATE CAS NO.: 14075-53-7	60-80	Not Available	Not Available
ACRYLIC RESIN CAS NO.: 108-65-6	30-50	8,532 mg/kg RAT, oral	Not Available

NOTE: See Sections 3, 8 and 12 for additional information.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY

No data available.

ENVIRONMENTAL FATE

No data available.

SECTION 13: DISPOSAL CONSIDERATIONS

US EPA Waste Number: Not Regulated

Federal, state and local disposal laws and regulations will determine the proper waste disposal/recycling/reclamation procedure. All waste materials should be reviewed to determine the applicable hazards (testing may be necessary). Disposal requirements are dependent on the hazard classification and will vary by location and the type of disposal selected.

****NOTE**** Chemical additions, processing or otherwise altering this material may make the waste management information presented above incomplete, inaccurate or otherwise inappropriate.

As local regulations may vary; all waste must be disposed/recycled/reclaimed in accordance with federal, state, and local environmental control regulations.

SECTION 14: TRANSPORT INFORMATION

INTERNATIONAL

UN Number: Not Regulated

UNITED STATES

EPA Waste Number: Not Regulated

DOT Classification: Not Regulated

CANADA

PIN Number: Not Regulated

TDG Class: Not Regulated

EC

DGL: Not Regulated

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

TSCA: IN TSCA

SARA 311 AND 312 HAZARD CATEGORIES

IMMEDIATE (Acute) Health Hazard: YES

DELAYED (Chronic) Health Hazard: YES

FIRE Hazard: NO

REACTIVITY Hazard: NO

Sudden Release of PRESSURE: NO

SARA SECTION 313 NOTIFICATION

This product does not contain toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

OZONE DEPLETING SUBSTANCES (ODS)

This product neither contains nor is manufactured with an ozone depleting substance subject to the labeling requirements of the Clean Air Act Amendments 1990 and 40 CFR Part 82.

VOLATILE ORGANIC COMPOUNDS (VOC)

Not Determined

US STATE REGULATIONS

VOLATILE ORGANIC COMPOUND (CARB): Not Determined

CANADIAN REGULATIONS

"This product has been classified in accordance with the hazard criteria of the *Controlled Products Regulations* and the MSDS contains all the information required by the *Controlled Products Regulations*."

DSL/NDSL: DSL

WHMIS Classification: Class D Division 2 Subdivision B

EUROPEAN REGULATIONS

EINECS: Yes

OTHER REGULATIONS

MITI (Japan): Yes

AICS (Australia): Yes

SECTION 16: OTHER INFORMATION

REVISIONS

Revision Number: 4

PREPARATION INFORMATION

Prepared By: Wolverine Joining Technologies, and Wolverine Tube Inc. Corporate Environmental, Health and Safety Group.

Phone Number/Address: See Section 1

This Material Data Sheet is offered pursuant to OSHA's Hazard Communication Standard (29 CFR 1910.1200). Other government regulations must be reviewed for applicability to these products. The information in this Material Safety Data Sheet should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. This information has been prepared for the guidance of plant engineering, operations, and management and for persons working with or handling these products. The information presented in the MSDS is premised upon proper handling and anticipated uses and is for the material without chemical additions/alterations. We believe this information to be reliable and up-to-date as of the date of publication, but make no warranty that it is. Additionally, if this Material Safety Data Sheet is more than three years old, please contact the supplier at the phone number listed in Section 1 to make certain that this sheet is the most current. Copyright Wolverine Joining Technologies, LLC. License granted to make unlimited copies for internal use only.