



235 Kilvert Street
Warwick, RI 02886

A World-Class Quality Partner
ISO 9001:2008
Registered

PRODUCT: DISPENSABLE FLUX

TECHNICAL DATA:

| | |
|-----------------|--|
| Composition | Potassium salts of fluorine and boric acid |
| Type | Dispensable |
| Ph | 8.0 |
| Application | For automatic dispensing |
| Containers | 30 lb. pail |
| Specifications | AWS Brazing Flux FB3-A OF499c, Type B AMS 3410 |
| Effective Range | 1100°F-1600°F |

DISPENSABLE FLUX is a water base consisting of a unique combination of potassium salts of fluorine and boric acid. It is recommended for use with torch, induction, furnace, resistance, dip and other heating methods. Our quality control ensures a creamy consistency, with no grittiness.

DISPENSABLE FLUX is formulated for use in the automatic dispensing equipment. The wetting ability is excellent. Vertical adherence as applied and upon heating is excellent. There is no spatter on heating with concentrated flux. **DISPENSABLE FLUX** has excellent adhesion without cracking when applied to parts which are air dried or heat dried before brazing. It also has a long storage life without crystallizing or caking.

Protection of parts and flux life under heating are excellent. Oxide absorption and brazing alloy flow are also excellent on all metals when **DISPENSABLE FLUX** is used. Flux residue removal is easy with hot water. This feature saves time and problems with corrosion later on.

When brazing with **DISPENSABLE FLUX**, the braze joint quality is excellent. **DISPENSABLE FLUX** conforms to the various AMS, AWS and Government specifications which are listed on the flux label.

LIABILITY-DISCLAIMER:

Wolverine Joining Technologies, LLC, seeks to represent reliable information concerning the composition, properties and use of its products. The technical information provided in this publication is provided at no charge and is without guarantee, warranty or responsibility of any kind, expressed or implied.