



235 Kilvert Street  
Warwick, RI 02886

*A World-Class Quality Partner*  
**ISO 9001:2000**  
Certified

**PRODUCT: DISPENSABLE FLUX**

**TECHNICAL DATA:**

---

Composition	Potassium salts of fluorine and boric acid
Type	Dispensable
Ph	8.0
Application	For automatic dispensing
Containers	30 lb. pail
Specifications	AWS Brazing Flux FB3-A OF499c, Type B AMS 3410
Effective Range	1100°F-1600°F

**DISPENSABLE FLUX** is a water base consisting of a unique combination of potassium salts of fluorine and boric acid. It is recommended for use with torch, induction, furnace, resistance, dip and other heating methods. Our quality control ensures a creamy consistency, with no grittiness.

**DISPENSABLE FLUX** is formulated for use in the automatic dispensing equipment. The wetting ability is excellent. Vertical adherence as applied and upon heating is excellent. There is no spatter on heating with concentrated flux. **DISPENSABLE FLUX** has excellent adhesion without cracking when applied to parts which are air dried or heat dried before brazing. It also has a long storage life without crystallizing or caking.

Protection of parts and flux life under heating are excellent. Oxide absorption and brazing alloy flow are also excellent on all metals when **DISPENSABLE FLUX** is used. Flux residue removal is easy with hot water. This feature saves time and problems with corrosion later on.

When brazing with **DISPENSABLE FLUX**, the braze joint quality is excellent. **DISPENSABLE FLUX** conforms to the various AMS, AWS and Government specifications which are listed on the flux label.



**PRODUCT:                    DISPENSABLE FLUX - CONTINUED**

**LIABILITY-DISCLAIMER:**

---

Wolverine Joining Technologies, LLC, seeks to represent reliable information concerning the composition, properties and use of its products. The technical information provided in this publication is provided at no charge and is without guarantee, warranty or responsibility of any kind, expressed or implied.

Wolverine Joining Technologies, LLC  
235 Kilvert Street  
Warwick, RI 02886  
401-739-9550/fax 401-739-9555  
[www.silvaloy.com](http://www.silvaloy.com)